

<b>Product Description</b>	<b>Dulux Gloss Finish</b> is a premium solvent based high gloss finish that gives a smooth mirror like finish
<b>Typical Uses</b>	Suitable for use on all types of interior and exterior wood and metal and suitable primed masonry surfaces
<b>Finish</b>	High Gloss
<b>Advantages</b>	<ul style="list-style-type: none"> <li>• High gloss and excellent gloss retention</li> <li>• Good brush loading and good sag resistance</li> <li>• Excellent colour fastness</li> <li>• Lead-free formulation: Non toxic</li> <li>• Excellent durability and fungus resistance</li> </ul>
<b>Pack Size</b>	<ul style="list-style-type: none"> <li>• 1L</li> <li>• 5L</li> <li>• 20L</li> </ul>
<b>Colour Range</b>	<ul style="list-style-type: none"> <li>• Standard colours</li> <li>• Tinting colours</li> </ul>
<b>Film Properties</b>	
- <b>Chemical Resistance</b>	Resistant to mild chemical fume attack but where there is heavy attack, e.g. actual contact with chemicals, specialised paint systems is required.
- <b>Heat Resistance</b>	Generally resistant to heat up to 90°C, but some discoloration of light colours may occur at temperatures above 80°C.
- <b>Water Resistance</b>	Resistant to the levels of atmospheric humidity present in normal interior and exterior environments and will withstand repeated washing. Not suitable for use on immersed surfaces.
<b>Composition (Nominal)</b>	Pigment : Lightfast non-lead pigments Binder : Alkyd Solvent : White spirit
<b>Volume Solids</b>	White 55% (nominal), other colours will vary.
<b>Drying Time</b>	Single coat at standard thickness (25°C, 50% R.H.)
- <b>Touch dry</b>	2-4 hours
- <b>Recoat</b>	5-6 hours
	Drying times vary depending on the temperature and humidity
<b>Wet Film Thickness</b>	55 microns
<b>Dry Film Thickness</b>	30 microns
<b>Flash Point</b>	32-55°C
<b>Toxicity</b>	No added lead or mercury
<b>Storage</b>	Always store in cool and dry places and avoid ignition and heat
<b>Theoretical Coverage</b>	Theoretically 1 litre of this product can cover 16-18 sqm in 1 coat. Coverage will vary considerably depending on application methods and surface roughness and porosity.
<b>Application</b>	
<b>Thinning</b>	For normal use thinning is usually not necessary
- <b>Brush or Roller</b>	If required add up to 1 part of <b>Dulux Thinner 850-41</b> or white spirit to 10 parts of paint (10%)
- <b>Conventional Spray</b>	Add up to 1 part of <b>Dulux Thinner 850-41</b> or white spirit to 3 parts of paint (30%)
- <b>Airless Spray</b>	Ready for use
<b>Spray Recommendations</b>	
- <b>Conventional Spray</b>	Satisfactory through most equipment
- <b>Airless Spray</b>	A typical set up for airless spray application would be a minimum working pressure on paint of 140 kg/cm <sup>2</sup> (2000 lb/sq in) with a spray tip size 0.38mm (15 thou) and a spray tip angle 65°
<b>Cleaning Up</b>	Clean all equipment with <b>Dulux Thinner 850-41</b> immediately after use
<b>Notes For Use</b>	<ol style="list-style-type: none"> <li>1. Read the application instruction thoroughly before use</li> <li>2. Stir well before use</li> <li>3. Thin with thinner when necessary. Do not over dilute.</li> <li>4. Do not hold too much paint on paint brush or roller</li> <li>5. Avoid dust dropping on the wet film during application and drying</li> <li>6. Do not pour the diluted paint back to the original pack</li> <li>7. Recommended to use up opened paint quickly</li> </ol>

# Dulux Gloss Finish A365

Surfaces generally must be clean, dry, free from all defective or poorly adhering material, dirt, grease, wax etc. Previously painted surfaces should be thoroughly rubbed down using a suitable abrasive paper and then dusted off. Steel surfaces should be manually prepared by power or hand tool to BS7079 Part A1: 1989 St3. For optimum performance new galvanized and aluminium surfaces should be cleaned and degreased, the pre-treated with an appropriate pre-treatment primer to ensure good adhesion.

SURFACE	SYSTEM
Wood	Primer: Dulux Aluminium Wood Primer Sealer A519-3697 (1 coat) Finish: Dulux Gloss Finish A365 (2 coats)
Metal	Primer: Dulux Grey Green Zinc Phosphate Primer A500-388 (1 coat) Undercoat: Dulux Speed Undercoat A545-101 (1 coat) Finish: Dulux Gloss Finish A365 (2 coats)
Masonry	Primer: Dulux Alkali Resisting Interior Wall Sealer A931-18380 or Dulux Weathershield Sealer A931-18177 (1 coat) Finish: Dulux Gloss Finish A365 (2 coats)

**Note:** Do not apply Dulux Gloss Finish on fresh or damp masonry as it will normally cause the paint to saponify.

## Application Precautions

## Safety, Health and Environmental Information

- protection
- In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
  - Remove splashes from skin with soap and water or a recognized skin cleaner
  - Care must be taken when transporting paint. Keep container in a secure upright position.
  - Protect from extremes of temperature. Store in a cool place.
  - In the event of an accident, contain and collect spillage using sand or earth. Do not empty into drains or water courses. Dispose of any paint waste in accordance with local environmental regulations.
  - Contains no added lead or mercury
- (PLEASE REFER TO PRODUCT SAFETY DATA SHEET BEFORE USE)